

ENGINEERING PHARMACEUTICAL INNOVATION



# Global Serialization Markup Language

*A Standardized Non-Proprietary Data Format and Architecture*



**Tarheel Capital Area  
Section**

*Setting the Standard for Automation™*



**North Carolina  
Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South  
Atlantic Chapter**

# Agenda

- Legislation
  - Serialization Definition
  - Pedigree Definition
- Technology of Serialization
- XML Language
- GDSML Development and Implementation
- Conclusions and Questions



**ISA** Tarheel Capital Area  
Section

*Setting the Standard for Automation™*



**North Carolina  
Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South  
Atlantic Chapter**

# Problem

## Drugs that are:

- Counterfeited
- Diverted
- Sub-Potent
- Substandard
- Adulterated
- Misbranded or
- Expired

# Situation

- Importing from countries with less rigorous regulatory standards and systems
- Increased Outsourcing
- Supply Chain Complexity
- Economic Misrepresentation



**Tarheel Capital Area**  
Section

*Setting the Standard for Automation™*



**North Carolina**  
**Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South**  
**Atlantic Chapter**

# Legislation

FDA has issued a guidance “Standards for Securing the Drug Supply Chain”

Standardized numerical approach to be applied to a prescription drug at the point of manufacturing and repackaging

- Package or Pallet Level
- Validation
- Authentication
- Tracking and Tracing

# New Requirements

- States such as California and Florida – Implementing Pedigree Requirements
- Countries such as Italy and France – Implementing Serialized National ID coding to products exported and imported into their receptive countries

# Serialization

Serialization is the process done at the point where the drug is produced and packaged to provide a unique number or code by which the “unit” can be tracked in the pedigree process. Serialization typically is done to the unit level which may be a bottle or even, in some cases, a single dose.

# Pedigree

A pedigree means an electronic record containing information regarding each transaction resulting in a change of ownership of a given prescription drug, from sale by a manufacturer, through acquisition and sale by one or more wholesalers, manufacturers, or pharmacies, until final sale to a pharmacy or other person furnishing, administering, or dispensing the prescription drug.



# Serialization Technology

- Bar Coding
- 2D Data Labeling
- RFID Tracking
- Visual Optical Imaging

# Outcome

- Globalization in Supply Chain Process increased opportunity for fraud
- State, Federal and International efforts are being made but slow
- Pedigrees and serialization are two tools for tracking and tracing drug shipments

# Serialization

- Youtube Video



**Tarheel Capital Area**  
Section

*Setting the Standard for Automation™*



**North Carolina**  
**Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South**  
**Atlantic Chapter**

# XML

- Is a text based language designed for structuring data.
- Developed for information exchange
- Uses human readable language as opposed to computers which use binary and ASCII code.
- Specifically developed to enable information exchange among different systems.



**Tarheel Capital Area**  
Section

*Setting the Standard for Automation™*



**North Carolina**  
**Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South**  
**Atlantic Chapter**

# XML (continued)

- Resembles HTML but XML features influence the development of other languages and lead to better standardization of formats.
- Is a group of technologies with a long history and is a license free platform that is well supported.
- Supports W3C.org Encryption standards



**Tarheel Capital Area**  
Section

*Setting the Standard for Automation™*



**North Carolina**  
**Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South**  
**Atlantic Chapter**

# GDSML Development and Implementation

- Simplicity through a defined serialization schema – based on XML standards!
- Supported by hundreds of third party applications through standard XML parsers
- Standard understood by thousands of XML developers
- Should work on existing IT infrastructure



**Tarheel Capital Area**  
Section

*Setting the Standard for Automation™*



**North Carolina**  
**Biotechnology Center**



**ISPE**  
ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South**  
**Atlantic Chapter**

# Conclusions

- Global Problem Requires a Global Solution
- Accountability Through the Supply Chain
- Serialization and Pedigree are tools for tracking and tracing drug shipments
- Need to continue to harmonize and developing of the process globally

# Questions???



**Tarheel Capital Area**  
Section

*Setting the Standard for Automation™*



**North Carolina**  
**Biotechnology Center**



ENGINEERING  
PHARMACEUTICAL  
INNOVATION

**Carolina-South**  
**Atlantic Chapter**